



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB23003267
Job Sheet 199652



Part No: RB23003267

Job Qty: 2 pcs

Part Name: Power Turbine Support Cleaning C-18, C-20 & C-28



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/29/19

Job Tracking No:

Due Date: 11/11/19

Created By: Chantal Lavoie

Type: SOLD

Description:

Note: DWG RB23003267 Rev.E IPP Rev. A 19.02.13 New issue DP Verify DD/IPP Rev. B 19.08.09 drawing revision
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
115	Purchasing	DAS 2 pcs	11/11/19	0.00 0.00			Purchasing - 1	NOV 08 2019
		AUG 29 2019 13 9-59 POHBO44373 x2					Purchasing - 2	
							Purchasing - 3	
116	Packaging 2-1 - Receive - B4B	2 pcs	11/11/19	0.00 0.00			Packaging 2 - 1 - B4B	NOV 08 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



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CANADA
TEL.: 1 613 632 - 5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S230205



Part: RB23003267

Job No: 199652

Serial No/Batch: S230205

Revision: E

Inspector:

Exp Date:

Instructions:

Date: 11/08/19

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					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
117	QC 6	2 pcs	11/11/19	0.00 0.00	QC 6 - 9	DAS
					QC 6 - 68	NOV 14 2019 68
					QC 6 - 61	9-89
					QC 6 - 40	
					QC 6 - 81	
118	Small Fab - 2 - B4B	2 pcs	11/11/19	0.00 0.25	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
119	QC 5	2 pcs	11/11/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
130	Packaging 3-1 - Stock - B4B	2 pcs	11/11/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	28
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	

				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	2 pcs	11/11/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

Part Op 115 - Issue P/O to ARROW TECH; P/O _____ - Manufacture RB23003267 as per DWG. ***NOTE***Items Descriptions: -13,-19, -20 and -21. These parts will be made and case will be packed at DART once sub components are received. - Certificate of Conformity is required
 116 - (Pac2-Receive & Inspect for Damage & Mat'l Certs.)
 117 - (QC6- All purchased or subcontracted products)
 118 - 1-Cut RB23003267 foam. 2-Pick and pack as per drawing.
 119 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB23003267P	Power Turbine Support Cleaning C-18, C-20 & C-28	2 pcs (1 ea)	115-Purchasing	S-230202
1887T48	Oil-Resistant Buna-N Foam Sheet, 1" Thick, 40" x 68"	.4440 sf (.222 ea)	118-Small Fab - 2 - B4B	
K206	Flambeau Plastic Box (Clean Out)	2 Ea (1 ea)	118-Small Fab - 2 - B4B	
RB23003267-13	Hack Saw Blade-6"	2 pcs (1 ea)	118-Small Fab - 2 - B4B	
RB41011	Dart Tooling Placard, Aluminum	2 pcs (1 ea)	118-Small Fab - 2 - B4B	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
115-Purchasing	RB23003267P	2	0	0
118-Small Fab - 2 - B4B	1887T48	0	13	0
	K206	2	32	0
	RB23003267-13	2	6	0
	RB41011	2	256	0

Part Specifications

Specifications could not be found.

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PURCHASE ORDER

POHB044373



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4948

Attention: Ana
(541) 780-6938

Ship To:

PO No: POHB044373

PO Date: 8/29/19

Due Date: 11/11/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

E-MAILED
AUG 29 2019

Pymt Terms: Net 30

Freight Terms:

Special Comments: QUOTE NO 332

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	199646	RB23033027P			PULLER BRG & MATING SEAL RACE-FRT COMPRESSOR	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$1,835.26/pcs	\$3,670.52
2	199647	RB23033034P			PULLR-COMPRESSOR FRONT BEARING OUTER RACE	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$1,344.20/pcs	\$2,688.40
3	199648	RB6895957P			GEARBOX TUBE ALIGN TOOL	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$1,264.00/pcs	\$2,528.00
4	199649	RB23006785P			SPUR ADAPTER GEAR INST. TOOL	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$581.00/pcs	\$1,162.00
5	199650	RB6795966P			Compressor Disassembly Fixture	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$3,094.45/pcs	\$6,188.90
6	199651	RB6873066P			COMP AXIS ALIGNMENT FIXTURE	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$3,419.00/pcs	\$6,838.00
7	199652	RB23003267P			Power Turbine Support Cleaning C-18, C-20 & C-28	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$2,162.00/pcs	\$4,324.00

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PURCHASE ORDER

POHB044373



Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
8	199653	RB6795590P			Puller-Bearing-Gas Producer & Power Turbine	Firmed X2	-	11/11/19	2 pcs	0 pcs	2 pcs	\$3,581.00/pcs	\$7,162.00

NOV 08 2019

Grand Total: \$34,561.82

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB044373

Dated: 11/7/2019

Our Order / Job No: AWT-HB044373 A7

Order Qty: 2

Part Name: POWER TURBINE SUPPORT CLEANING C-18, C-20 & C-28

Part Number RB23003267

Lot Size: N/A

Ship Date: 11/7/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB23003267

Rev: E

Material Size and Type: -1, -3B/ 6061 ALUM.

Material Specifications: ALUM.: ASTM B221

Heat Treatment: N/A

Plating/Finish: RED ANODIZE: MIL-A-8625F, TYPE II, CLASS II; BLACK ANODIZE: MIL-A-8625F, TYPE II, CLASS II

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 11/7/19

Signed: Hemant M. Patel

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com

